



Capability & Price List

Airfoil Services Sdn Bhd
Co. Reg. No.: 199101018312 (228623 U)

No 12, Jalan Teknologi
Taman Sains Selangor 1
Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : V2500 A5

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-41-15		HPC Blade Stage 4		
6A4254, 6A7504, 6A7635				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6010	Repair Damage By Material Removal (repair not applicable for P/N 6A4254)	-	OEM
	6066	Vibro Polish To Restore The Surface Finish (repair not applicable for P/N 6A4254)	-	OEM
	6150(EM19VG272)	Restore The Airfoil Surface Condition By Ceramic Bead Peening	-	OEM
	6214	Replace The Seal Strip	-	OEM
	6486	Restore The Anti-Fret Treatment	-	OEM
Extended Repair 1	6151	Restore The Fatigue Strength On The Root By Shot Peen	-	OEM
Extended Repair 2	6050	Weld Repair The Airfoil	-	OEM
Extended Repair 3	SB 72-0505	Ultrasonic Inspection Of V2500-SB-ENG-72-0295 Standard Blade Roots	-	OEM
Extended Repair 4	SB 72-0373	Ultrasonic Inspection Of Blade Roots	-	OEM
Extended Repair 5	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714	-	OEM
ATA Chapter: 72-41-15		HPC Blade Stage 5		
6A4198, 6A7506, 6A8451				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6011	Repair Damage By Material Removal	-	OEM
	6067	Vibro Polish To Restore The Surface Finish	-	OEM
	6150(EM19VG272)	Restore The Airfoil Surface Condition By Ceramic Bead Peening	-	OEM
	6215	Replace The Seal Strip	-	OEM
	6486	Restore The Anti-Fret Treatment	-	OEM
Extended Repair 1	6151	Restore The Fatigue Strength On The Root By Shot Peen	-	OEM
Extended Repair 2	6051	Weld Repair The Airfoil	-	OEM
Extended Repair 3	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714	-	OEM
Extended Repair 4	SB 72-0585	Inspection Of The HPC Stage 5 Rotor Blade Retaining Plate Slot	-	OEM
Extended Repair 5	SB 72-0586	Sampling Of The HP Compressor Stage 5 Rotor Blade Retaining Plate Slot	-	OEM
ATA Chapter: 72-41-15		HPC Blade Stage 6		
6A4902, 6A4903, 6A7405C01, 6A7405C02, 6A7406, 6A7407, 6A7508, 6A7509, 6A7510C01, 6A7510C02, 6A8321, 6A8322, 6A8323, 6A8320				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6012	Repair Damage By Material Removal	-	OEM
	6068	Vibro Polish To Restore The Surface Finish	-	OEM
	6150(EM19VG272)	Restore The Airfoil Surface Condition By Ceramic Bead Peening	-	OEM
	6495	Restore The Anti-Fret Treatment	-	OEM
	6012	Repair Damage By Material Removal	-	OEM
Full Repair TTX	6068	Vibro Polish To Restore The Surface Finish	-	OEM
	6150(EM19VG272)	Restore The Airfoil Surface Condition By Ceramic Bead Peening	-	OEM
	6495	Restore The Anti-Fret Treatment	-	OEM
Extended Repair 1	6151	Restore The Fatigue Strength On The Root By Shot Peen	-	OEM
Extended Repair 2	6052	Weld Repair The Airfoil (TTX)	-	OEM
	6052	Weld Repair The Airfoil	-	OEM
Extended Repair 3	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714	-	OEM



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ATA Chapter: 72-41-15		HPC Blade Stage 7		
6A4905, 6A4906, 6A4907C01, 6A4907C02, 6A6462, 6A6463, 6A6469C01, 6A6469C02, 6A7511, 6A7512, 6A7513C01, 6A7513C02, 6A8312, 6A8313, 6A8314, 6A8315				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6013	Repair Damage By Material Removal	-	OEM
	6069	Vibro Polish To Restore The Surface Finish	-	OEM
	6150(EM19VG272)	Restore The Airfoil Surface Condition By Ceramic Bead Peening	-	OEM
	6496	Restore The Anti-Fret Treatment	-	OEM
Full Repair TTX	6013	Repair Damage By Material Removal		OEM
	6069	Vibro Polish To Restore The Surface Finish		OEM
	6150(EM19VG272)	Restore The Airfoil Surface Condition By Ceramic Bead Peening		OEM
	6496	Restore The Anti-Fret Treatment		OEM
Extended Repair 1	6152	Restore The Fatigue Strength On The Root By Shot Peen		OEM
Extended Repair 2	6053	Weld Repair The Airfoil (TTX)		OEM
	6053	Weld Repair The Airfoil		OEM
Extended Repair 3	SB 72-0252	HPC Introduction Of Stage 7 and 8 Rotor Blades With AU Tip Coating Removed		OEM
Extended Repair 4	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714		OEM
ATA Chapter: 72-41-15		HPC Blade Stage 8		
6A4908, 6A4909, 6A4910C01, 6A4910C02, 6A6464, 6A6470C01, 6A6470C02, 6A6465				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6014	Repair Damage By Material Removal	-	OEM
	6070	Vibro Polish To Restore The Surface Finish	-	OEM
	6150(EM19VG272)	Restore The Airfoil Surface Condition By Ceramic Bead Peening	-	OEM
	6497	Restore The Anti-Fret Treatment	-	OEM
Extended Repair 1	6152	Restore The Fatigue Strength On The Root By Shot Peen		OEM
Extended Repair 2	9054	Weld Repair The Airfoil		OEM
Extended Repair 3	SB 72-0252	HPC Introduction Of Stage 7 and 8 Rotor Blades With AU Tip Coating Removed		OEM
Extended Repair 4	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714		OEM
Extended Repair 5	SB 72-0599	Inspection Of The HPC Stage 8 Locking Blade Corner Radius		OEM
ATA Chapter: 72-41-15		HPC Blade Stage 9		
6A4211C01, 6A4211C02, 6A4726, 6A4846, 6A5645, 6A6566, 6A7517, 6A7518, 6A7519C01, 6A7519C02				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6015	Repair Damage By Material Removal	-	OEM
	6071	Vibro Polish To Restore The Surface Finish	-	OEM
	6150(EM19VG272)	Restore The Airfoil Surface Condition By Ceramic Bead Peening	-	OEM
Extended Repair 1	9055(ADDS 19VG292)	Weld Repair The Airfoil		OEM
Extended Repair 2	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714		OEM



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ATA Chapter: 72-41-15		HPC Blade Stage 10		
6A4221, 6A4222C01, 6A4222C02, 6A4727, 6A5646, 6A6567, 6A7520, 6A7521, 6A7522C01, 6A7522C02				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6016	Repair Damage By Material Removal	-	OEM
	6072	Vibro Polish To Restore The Surface Finish	-	OEM
	6150(EM19VG272)	Restore The Airfoil Surface Condition By Ceramic Bead Peening	-	OEM
Extended Repair 1	9056(ADDS 19VG291)	Weld Repair The Airfoil		OEM
Extended Repair 2	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714		OEM
ATA Chapter: 72-41-15		HPC Blade Stage 11		
6A4251C01, 6A4251C02, 6A4253, 6A4728, 6A5647, 6A6568, 6A7523, 6A7524, 6A7525C01, 6A7525C02				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6017	Repair Damage By Material Removal	-	OEM
	6073	Vibro Polish To Restore The Surface Finish	-	OEM
	6150(EM19VG272)	Restore The Airfoil Surface Condition By Ceramic Bead Peening	-	OEM
Extended Repair 1	9057(ADDS 19VG290)	Weld Repair The Airfoil		OEM
Extended Repair 2	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714		OEM
ATA Chapter: 72-41-15		HPC Blade Stage 12		
6A4206, 6A4207C01, 6A4207C02, 6A4729, 6A5648, 6A5947, 6A7526, 6A7527, 6A7528C01, 6A7528C02				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6018	Repair Damage By Material Removal	-	OEM
	6074	Vibro Polish To Restore The Surface Finish	-	OEM
	6150(EM19VG272)	Restore The Airfoil Surface Condition By Ceramic Bead Peening	-	OEM
Extended Repair 1	9058(ADDS 17VG215)	Weld Repair The Airfoil		OEM
Extended Repair 2	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714		OEM