



Capability & Price List

Airfoil Services Sdn Bhd
Co. Reg. No.: 199101018312 (228623 U)

No 12, Jalan Teknologi
Taman Sains Selangor 1
Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-7B

Workscope	Repair No	Description	Additional Info	Repair Type
<u>ATA Chapter: 72-54-01</u>		<u>LPT Blade Stage 1</u>		
338-108-204-0, 338-108-206-0, 338-108-208-0, 338-115-703-0, 338-115-705-0, 338-115-707-0, 338-108-210-0, 338-115-709-0				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	002	Airfoil Blend Repair	-	OEM
	003	Resetting of Pre-twist angle	-	OEM
	009	Corrosion Removal on LPT Blades Root by Blending	-	OEM
Full Repair	002	Airfoil Blend Repair	-	OEM
	003	Resetting of Pre-twist angle	-	OEM
	005	Weld Build Up Seal Teeth Repair by CM 64	-	OEM
	007	Weld Build Up Hard Face and Mate Face by CM 64	-	OEM
	009	Corrosion Removal on LPT Blades Root by Blending	-	OEM
Extended Repair 1	004	Repair Seal Teeth by Zirc-Ytt plasma spray	-	OEM
Extended Repair 2	008	Vapor Phase Aluminization Coating	-	OEM
Extended Repair 3	055	Overcoating of the SVPA Protection on the Low Pressure Turbine Blades Stage 1	-	OEM
<u>ATA Chapter: 72-54-02</u>		<u>LPT Blade Stage 2</u>		
338-108-304-0, 338-116-303-0, 338-108-305-0, 338-116-304-0				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	003	Resetting of Pre-twist angle	-	OEM
	004	Airfoil Blend Repair	-	OEM
Full Repair	003	Resetting of Pre-twist angle	-	OEM
	004	Airfoil Blend Repair	-	OEM
	006	Weld build up Hard Face and Mate Face by CM 64	-	OEM
	020	Weld build-up Seal Teeth On Tip Shroud by CM64	-	OEM
Extended Repair 1	002	Repair Seal Teeth by Zirc-Ytt plasma spray	-	OEM
Extended Repair 2	011	Corrosion Removal on LPT Blades Root by Blending on Stage 2	-	OEM
Extended Repair 3	018	Vapor Phase Aluminization Coating	-	OEM
Extended Repair 4	055	Overcoating the SVPA Protection on the Low Pressure Turbine Blades Stage 2	-	OEM
<u>ATA Chapter: 72-54-02</u>		<u>LPT Blade Stage 3</u>		
338-108-403-0, 338-115-902-0				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	003	Resetting of Pre-twist angle	-	OEM
	005	Airfoil Blend Repair	-	OEM
	028	Chemical Cleaning (Molten Salt)	-	OEM
Full Repair	003	Resetting of Pre-twist angle	-	OEM
	005	Airfoil Blend Repair	-	OEM
	007	Weld Build Up Hard Face and Mate Face by CM 64	-	OEM
	017	Weld Build Up Seal Teeth Repair by CM64	-	OEM
	028	Chemical Cleaning (Molten Salt)	-	OEM
	039	Elimination of Corrosion from Blade Root Surfaces Stage 3 & Stage 4	-	OEM
Extended Repair 1	002	Repair Seal Teeth by Zirc-Ytt plasma spray	-	OEM



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Engine Type : CFM56-7B

Workscope	Repair No	Description	Additional Info	Repair Type
<u>ATA Chapter: 72-54-02</u>		<u>LPT Blade Stage 4</u>		
338-108-503-0, 338-108-504-0, 338-108-553-0, 338-108-554-0, 338-116-102-0, 338-116-103-0, 338-116-152-0, 338-116-153-0				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	003	Resetting of Pre-twist angle	-	OEM
	005	Airfoil Blend Repair	-	OEM
	028	Chemical Cleaning (Molten Salt)	-	OEM
Full Repair	003	Resetting of Pre-twist angle	-	OEM
	005	Airfoil Blend Repair	-	OEM
	008	Weld Build Up Hard Face and Mate Face by T800	-	OEM
	009	Weld Build Up Hard Face and Mate Face by T800	-	OEM
	017	Weld Build Up Seal Teeth Repair by CM64	-	OEM
	028	Chemical Cleaning (Molten Salt)	-	OEM
Extended Repair 1	002	Repair Seal Teeth by Zirc-Ytt plasma spray	-	OEM