

Engine Type: CFM56-7B

Airfoil Services Sdn Bhd

Co. Reg. No.: 199101018312 (228623 U)

No 12, Jalan Teknologi Taman Sains Selangor 1 Kota Damansara PJU5 47810 Petaling Jaya Selangor Darul Ehsan Malaysia

Tel No: +6 03 61453600

Workscope	Repair No	Description	Additional Info	Repair Type
				туре
ATA Chapter: 72-31-01	<u>HP</u>	C Blade Stage 1		
(3D) P331P01, P331P02, P3	31P04, P331P06, P3	31P07, P331P03		
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	002	Repair of Dovetail Wear Coating Cu-Ni-In	-	OEM
	005	Repair of the Dovetail RTV Sealant	-	OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	010	Repair of Dovetail Wear Coating Al-Br	-	OEM
	013	Tip Weld Repair		OEM
	SB 72-0798	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)		OEM
Extended Repair 1	011	Trailing Edge Fillet/Platform Blend Repair	-	OEM
Extended Repair 2	007	Blending & Reshaping of Airfoil LE Contour		OEM
(Tech Insertion) P391P01, P	391P02			
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge		OEM
	005	Repair of the Dovetail RTV Sealant		OEM
	010	Repair of Dovetail Wear Coating Al-Br		OEM
	015	Tip Weld Repair		OEM
Extended Repair 1	011	Trailing Edge Fillet/Platform Blend Repair		OEM
Extended Repair 2	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating		OEM
Extended Repair 3	SB 72-0799	Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF)		OEM
Extended Repair 4	007	Blending & Reshaping of Airfoil LE Contour		OEM
ATA Chapter: 72-31-02	ЦD	C Blade Stage 2		
(3D) P332P01, P332P02, P3 Cleaning & Inspection	C&I	Cleaning & Inspection	<u>.</u>	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	_	OEM
ruii Kepaii	002	Repair of Dovetail Wear Coating Cu-Ni-In		OEM
	005	Repair of the Dovetail RTV Sealant		OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	010	Repair of Dovetail Wear Coating Al-Br	-	OEM
	013	Tip Weld Repair		OEM
	SB 72-0798	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Densis 4	011	Trailing Edge Fillet/Platform Blend Repair	-	OEM
Extended Repair 1	007		-	OEM
Extended Repair 2		Blending & Reshaping of Airfoil LE Contour		
(Tech Insertion) P392P01, P		Observer A learnester		OFM
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge		OEM
	005	Repair of the Dovetail RTV Sealant		OEM
	010	Repair of Dovetail Wear Coating Al-Br		OEM
	016	Tip Weld Repair		OEM
Extended Repair 1	011	Trailing Edge Fillet/Platform Blend Repair		OEM
				OEM
Extended Repair 2	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating		
Extended Repair 2 Extended Repair 3 Extended Repair 4	009 SB 72-0799 007	Application of HVOF Tungsten Carbide Airfoil Erosion Coating Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF) Blending & Reshaping of Airfoil LE Contour		OEM OEM



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No 12, Jalan Teknologi Taman Sains Selangor 1

47810 Petaling Jaya Selangor Darul Ehsan Malaysia

Kota Damansara PJU5

Tel No: +6 03 61453600 Workscope Repair No Description **Additional Info** ATA Chapter: 72-31-02 HPC Blade Stage 3 (3D) P333P01, P333P02, P333P03, P333P04, P333P06, P333P05 Cleaning & Inspection 001 OEM Full Repair Blending of Blade Tip, Leading Edge & Trailing Edge OEM 002 Repair of Dovetail Wear Coating Cu-Ni-In 005 Repair of the Dovetail RTV Sealant OEM 009 Application of HVOF Tungsten Carbide Airfoil Erosion Coating OEM Repair of Dovetail Wear Coating Al-Br OEM 010 Tip Weld Repair OEM 013 SB 72-0798 Rework of HPC Stage 1 through Stage 9 Blades (HVOF) OEM Extended Repair 1 Trailing Edge Fillet/Platform Blend Repair Extended Repair 2 Blending & Reshaping of Airfoil LE Contour OFM 007 (Tech Insertion) P393P01, P393P02 OEM C&I Cleaning & Inspection Cleaning & Inspection OEM Full Repair 001 Blending of Blade Tip, Leading Edge & Trailing Edge 005 Repair of the Dovetail RTV Sealant OEM Repair of Dovetail Wear Coating Al-Br 010 OEM 016 Tip Weld Repair OEM Trailing Edge Fillet/Platform Blend Repair OEM Extended Repair 1 011 Extended Repair 2 Application of HVOF Tungsten Carbide Airfoil Erosion Coating OEM SB 72-0799 Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF) OEM Extended Repair 3 Extended Repair 4 Blending & Reshaping of Airfoil LE Contour OEM 007

ATA Chapter: 72-31-03	<u>HI</u>	PC Blade Stage 4			
(3D) P334P01, P334P02, P3	34P03, P334P05, P	334P06, P334P07, P334P08, P334P09, P334P11, P334P13, P334P14, P334P15, I	P334P16, P334P04, P334F	P10, P334P12	
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM	
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM	
	010	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM	
	013	Tip Weld Repair	-	OEM	
	SB 72-0798	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM	
Extended Repair 1	015	Blending & Reshaping of Airfoil LE Contour		OEM	
(Tech Insertion) P394P01, P	394P02, P394P03, I	P394P04, P394P05, P394P06, P394P07, P394P08			
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM	
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge		OEM	
	016	Tip Weld Repair		OEM	
Extended Repair 1	010	Application of HVOF Tungsten Carbide Airfoil Erosion Coating		OEM	
Extended Repair 2	SB 72-0799	Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF)		OEM	
Extended Repair 3	015	Blending & Reshaping of Airfoil LE Contour		OEM	



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Selangor Darul Ehsan Malaysia

Tel No: +6 03 61453600

ATA Chapter: 72-31-03	Workscope	Repair No	Description	Additional Info	Repair Type
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Claming & Prisery Pris					
Caling a languaction	ATA Chapter: 72-31-03	<u>HP</u> (C Blade Stage 5		
Full Repair 601 Betalling of Black To, Leasting Edge & Trailing Edge ○ CEM Lean Age To Application of HVOC Tungstein Cardiols Artifal Existing Cardiols ○ CEM Extended Repair 1 015 CREATION OF Tungstein Cardiols Artifal Existing Cardiols ○ CEM Extended Repair 1 015 Revoke of HPC Stage 1 through Stage 8 Blades (HVOC) ○ CEM Holl Repair 016 Cleaning & Inspection ○ CEM Full Repair 016 Cleaning & Inspection ○ CEM Extended Repair 2 016 Qualification of HVOC Tungstein Cardiols Artifal Excession Coasting ○ CEM Extended Repair 3 016 Application of HVOC Tungstein Cardiols Artifal Excession Coasting ○ CEM Extended Repair 3 017 Revoke of HVC Ted Insention Blades Stage 1 Brough Stage 9 (HVOC) ○ CEM Extended Repair 4 010 Application of HVOC Tungstein Cardiols Artifal Excession Coasting ○ CEM Extended Repair 5 017 Application of HVOC Tungstein Cardiols Artifal Excession Coasting ○ CEM Extended Repair 4 016 Application of HVOC Tungstein Excession Procession Excession Procession Excession Procession Excession Procession Excession Procession Excession Procession Exces	(3D) P335P04, P335P01, P3	35P02, P335P03, P33	35P05, P335P06, P335P07, P335P08, P335P10, P335P11, P335P12, P335P13, P335P	14, P335P15, P335P16, P	335P09
1911 1914	Cleaning & Inspection	C&I		-	OEM
Bit 20 20 20 20 20 20 20 2	Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
Extended Repair 1		010	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	
Part		013	Tip Weld Repair	-	OEM
Cleaning & Inspection Call				-	
Columning & Inspection C81 Declanding of Bissel Page Leading Edge & Trailing Edge ○ CBM Full Repair 001 Belanding of Bissel Page Leading Edge & Trailing Edge ○ CBM Extended Repair 1 010 Application of HVOF Tungsten Catroide Airfoil Ercoino Coating ○ CBM Extended Repair 2 05 × 20 × 300 Revoke of HPO Tech Investroes Biases Stage 1 through Stage 9 (HVOF) ○ CBM ATA Chapter 2-3-103 V B Called Stage Stage Stage Stage Air Trailing Edge ○ CBM ATA Chapter 7-2-3-103 V B Called Stage	·	015	Blending & Reshaping of Airfoil LE Contour		OEM
Public Repair 01 01 01 01 01 01 01 0	(Tech Insertion) P395P01, P3	395P02, P395P03, P3	395P04, P395P05, P395P06, P395P07, P395P08		
Part	Cleaning & Inspection			-	
Extended Repair 1 010 Application of HVOF Tungstein Carbide Airfoll Encaion Coating OEM Extended Repair 2 S8 72-0799 Rework of HPC Tech Insention Blades Stage 1 through Stage 9 (HVOF) OEM ATA Chapter, 72-3-1-3 HPC Blades Stage 6 Cleaning & Inspection C8 1 Cleaning & Inspection 9 0EM Cleaning & Inspection C8 2 Cleaning & Inspection 9 0EM Full Repair 001 Blending of Blade Tip, Leading Edge & Trailing Edge 0 0EM Full Repair 011 Application of HVOF Chromium Carbide-Nickel Chromium Airfoll Encaion Coating 0 0EM Extended Repair 1 015 Blending & Reshaping of Airfoll LE Contour 0 0EM Extended Repair 2 015 Blending & Reshaping of Airfoll LE Contour 0 0EM Cleaning & Inspection 0 15 Blending & Reshaping of Airfoll LE Contour 0 0EM Full Repair 0 16 1 yearly 8 passeon, Passeon, Passeon, Passeon, Passeon, Passeon 0 0EM Extended Repair 2 0 17 2 yearly 8 passeon, Passeon, Passeon, Passeon, Passeon 0 0EM Extended Repair 3 0 15 8 passeon 1 yearly 1 pass	Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge		OEM
Extended Repair 2 SB 72-0799 Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF) CEM ATA Chapter: 72-31-03 HPC Blade Stage 5 Calipania A Reshaping of Autrol LE Contour Colspan="2">Co		016			
Extended Ropair 3 015 Blending & Reshaping of Airfoil LE Contour OEM ATA Chapter, 72-31-02 HPC Blade Stage 6 (30) P389P08, P389P11, P389P12, P389P12, P389P12, P389P19, P389P19, P389P19, P389P19, P389P19, P389P13, P389P14, P389					
ATA Chanter: 72-31-03	Extended Repair 2				
	Extended Repair 3	015	Blending & Reshaping of Airfoil LE Contour		OEM
Cleaning & Inspection C&I Cleaning & Inspection . OEM Full Repair 001 Blanding of Blade Tip, Leading Edge & Trailing Edge . OEM Full Repair 001 Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Ension Coating . OEM 013 Tip Weld Repair . OEM Extended Repair 1 015 Blending & Reshaping of Airfoil LE Contour . OEM Cleaning & Inspection C&I Cleaning & Inspection . OEM Full Repair 016 1g Weld Repair 1 . OEM Extended Repair 1 016 1g Weld Repair 1 . OEM Extended Repair 2 016 1g Weld Repair 1 . OEM Extended Repair 3 015 Blending of Blade Tip, Leading Edge & Trailing Edge . OEM Extended Repair 3 015 Blending of Blade Tip, Leading Edge & Trailing Edge . OEM Extended Repair 3 015 Blending of Blade Tip, Leading Edge & Trailing Edge . OEM Extended Repair 3 015 Blending & Reshaping of Airfoil LE Contour . OEM Extended Repair 4 016 Sp37904, PS37904, PS37904, PS37904,	ATA Chapter: 72-31-03	<u>HPC</u>	C Blade Stage 6	_	
Full Repair 001 Blending of Blade Tip, Leading Edge & Trailing Edge - 0EM 101 Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating - 0EM 103 Tip Weld Repair - 0EM Extended Repair 1 015 Blending & Reshaping of Airfoil LE Contour - 0EM Cleaning & Inspection - 0EM Cleaning & Inspection - 0EM Pull Repair 016 Blending of Blade Tip, Leading Edge & Trailing Edge - 0EM Extended Repair 1 011 Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating - 0EM Extended Repair 2 85 72-0799 Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF) - 0EM Extended Repair 3 915 Blending & Reshaping of Airfoil LE Contour - 0EM Extended Repair 3 915 Blending & Reshaping of Airfoil LE Contour - 0EM Extended Repair 2 912-05 SaysPort, PassPort, P	(3D) P336P08, P336P01, P3	36P02, P336P03, P33	36P04, P336P05, P336P06, P336P07, P336P09, P336P10, P336P11, P336P12, P336P	13, P336P14, P336P15, P	336P16
11	Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
1	Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
Extended Repair 1 015 Blending & Reshaping of Airfoil LE Contour ○ EM Cleaning & Inspection Call Defending & Reshaping of Airfoil LE Contour ○ EM Cleaning & Inspection Call Defending of Blade Tip, Leading Edge & Trailing Edge OEM Extended Repair 1 011 Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating OEM Extended Repair 2 SB 72-0799 Rework of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating OEM Extended Repair 3 015 Blending & Reshaping of Airfoil LE Contour OEM Extended Repair 3 015 Blending & Reshaping of Airfoil LE Contour OEM Extended Repair 3 HPC Bide Stage T FURL Repair PIPC Bide Stage T Glosp P337P01, P337P02, P337P03, P337P04, P337P05, P337P05, P337P05, P337P09, P337P09, P337P10, P337P12, P337P13, P337P15, P337P16, P337P16, P337P1 P337P16, P		011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
Extended Repair 1 015 Blending & Reshaping of Airfoil LE Contour OEM (Tech Insention) P396P01, P396P03, P396P03, P396P06, P396P06, P396P06, P396P07 P396P08 Cleaning & Inspection C OEM Cleaning & Inspection C81 Cleaning & Inspection - OEM Full Repair 001 Blending of Blade Tip, Leading Edge & Trailing Edge OEM Extended Repair 1 011 Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating OEM Extended Repair 2 SB 72-0799 Rework of HPC Tech Insention Blades Stage 1 through Stage 9 (HVOF) OEM Extended Repair 3 015 Blending & Reshaping of Airfoil LE Contour OEM ATA Chapter; 72-31-03 HPC Blade Stage 7 Blending & Reshaping of Airfoil LE Contour OEM Cleaning & Inspection C8. Cleaning & Inspection P337P04, P337P05, P337P06, P337P07, P337P08, P337P09, P337P10, P337P12, P337P13, P337P14, P337P15, P337P16, P337P16, P337P1 Cleaning & Inspection C8. Cleaning & Inspection P307P04, P337P16, P337P10, P337P10, P337P10, P337P10, P337P10, P337P10, P337P10, P337P10, P337P11, P337P14, P337P15, P337P16, P337P16, P337P10, P3		013	Tip Weld Repair	-	OEM
Cleaning & Inspection P396P01, P396P03, P396P03, P396P04, P396P05, P396P06, P396P06, P396P08 Cleaning & Inspection C&I Cleaning & Inspection C&I Cleaning & Inspection CEI Cleaning & CEI		SB 72-0798	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Cleaning & Inspection CREATING PagePO1, PagePO2, PagePO3, PagePO4, PagePO5, PagePO6, PagePO7, PagePO8 CEA Full Repair CRIA Cleaning & Inspection - OEM Full Repair O01 Blending of Blade Tip, Leading Edge & Trailing Edge OEM Extended Repair 1 011 Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating OEM Extended Repair 2 SB 72-0799 Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF) OEM Extended Repair 3 015 Blending & Reshaping of Airfoil LE Contour OEM ATA Chapter: 72-31-03 HPC Blade Stage 7 Stage Possible Page Page Page Page Page Page Page Pag	Extended Repair 1	015			OEM
Full Repair 001 Blending of Blade Tip, Leading Edge & Trailing Edge OEM Extended Repair 1 011 Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating OEM Extended Repair 2 8B 72-0799 Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF) OEM ATA Chapter: 72-31-03 HPC Blade Stage 7 ATA Chapter: 72-31-03 HPC Blade Stage 7 Cleaning & Inspection C&I Cleaning & Inspection - OEM Full Repair 001 Blending of Blade Tip, Leading Edge & Trailing Edge - OEM Full Repair 001 Blending of Blade Tip, Leading Edge & Trailing Edge - OEM Full Repair 01 Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating OEM Extended Repair 1 015 Blending & Reshaping of Airfoil LE Contour OEM Extended Repair 1 015 Blending & Reshaping of Airfoil LE Contour OEM Cleaning & Inspection C&I Cleaning & Inspection OEM Full Repair 01 OEM OEM	(Tech Insertion) P396P01, P3	396P02, P396P03, P3			
Extended Repair 1 016 Tip Weld Repair OEM Extended Repair 1 011 Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating OEM Extended Repair 2 SB 72-0799 Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF) OEM ATA Chapter: 72-31-03 HPC Blade Stage 7 Cleaning & Inspection C&I Cleaning & Inspection - OEM Full Repair 001 Blending of Blade Tip, Leading Edge & Trailing Edge - OEM OEM Full Repair 011 Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating - OEM Full Repair 013 Tip Weld Repair - OEM 013 Tip Weld Repair - OEM Extended Repair 1 015 Blending & Reshaping of Airfoil LE Contour OEM (Tech Insertion) P397F01, P397F02, P397F03, P397F04, P397F05, P397F06, P397F07, P397F08 Cleaning & Inspection - OEM Extended Repair 1 016 Eleaning & Inspection - OEM Full Repair 016 Blending of Blade Tip, Leading Edge & Trailing Edge OEM Extende	Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Extended Repair 1 011 Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating OEM Extended Repair 2 SB 72-0799 Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF) OEM Extended Repair 3 015 Blending & Reshaping of Airfoil LE Contour OEM ATA Chapter: 72-31-03 HPC Blade Stage 7 Cleaning & Inspection Legistration of P337P01, P337P04, P337P04, P337P05, P337P06, P337P07, P337P08, P337P09, P337P10, P337P13, P337P14, P337P14, P337P16, P337P16, P337P16 P337P01, P337P01, P337P04, P337P16, P3	Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge		OEM
Extended Repair 2 SB 72-0799 Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF) OEM Extended Repair 3 015 Blending & Reshaping of Airfoil LE Contour OEM ATA Chapter: 72-31-03 HPC Blade Stage 7 (3D) P337P01, P337P02, P337P03, P337P04, P337P04, P337P05, P337P06, P337P07, P337P08, P337P09, P337P10, P337P12, P337P13, P337P14, P337P15, P337P16, P337P11 Cleaning & Inspection C&I Cleaning & Inspection - OEM Full Repair 001 Blending of Blade Tip, Leading Edge & Trailing Edge - OEM 913 Tip Weld Repair - OEM 914 Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating - OEM Extended Repair 1 015 Blending & Reshaping of Airfoil LE Contour - OEM (Tech Insertion) P397P01, P397P02, P397P03, P397P04, P397P05, P397P06, P397P07, P397P08 - OEM Cleaning & Inspection C&I Cleaning & Inspection - OEM Full Repair 001 Blending of Blade Tip, Leading Edge & Trailing Edge OEM Extended Repair 1 011 <td< td=""><td></td><td>016</td><td>Tip Weld Repair</td><td></td><td>OEM</td></td<>		016	Tip Weld Repair		OEM
Extended Repair 3 015 Blending & Reshaping of Airfoil LE Contour OEM	Extended Repair 1	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating		OEM
ATA Chapter: 72-31-03	Extended Repair 2	SB 72-0799	Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF)		OEM
(3D) P337P01, P337P02, P337P03, P337P04, P337P04, P337P06, P337P07, P337P08, P337P09, P337P10, P337P12, P337P13, P337P14, P337P15, P337P16, P337P16 Cleaning & Inspection C&I Cleaning & Inspection C&I D01 Blending of Blade Tip, Leading Edge & Trailing Edge OEM Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating Tip Weld Repair D13 Tip Weld Repair DEM Extended Repair 1 D15 Blending & Reshaping of Airfoil LE Contour OEM (Tech Insertion) P397P01, P397P02, P397P03, P397P04, P397P05, P397P06, P397P07, P397P08 Cleaning & Inspection C&I Cleaning & Inspection C&I D16 Blending of Blade Tip, Leading Edge & Trailing Edge OEM Tip Weld Repair OEM Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating CEM D01 D01 D02 D03 D03 D04 D05 D05 D06 D06 D07 D07 D07 D07 D07 D07	Extended Repair 3	015	Blending & Reshaping of Airfoil LE Contour		OEM
Cleaning & Inspection	ATA Chapter: 72-31-03	HPC	C Blade Stage 7		
Cleaning & Inspection	(3D) P337P01, P337P02, P3	37P03, P337P04, P33	37P05, P337P06, P337P07, P337P08, P337P09, P337P10, P337P12, P337P13. P337P	14, P337P15, P337P16, P	337P11
Full Repair 001 Blending of Blade Tip, Leading Edge & Trailing Edge 011 Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating 013 Tip Weld Repair 0EM 8B 72-0798 Rework of HPC Stage 1 through Stage 9 Blades (HVOF) Extended Repair 1 015 Blending & Reshaping of Airfoil LE Contour OEM (Tech Insertion) P397P01, P397P02, P397P03, P397P04, P397P05, P397P06, P397P07, P397P08 Cleaning & Inspection C&I Cleaning & Inspection OEM Full Repair 001 Blending of Blade Tip, Leading Edge & Trailing Edge OEM Extended Repair 1 011 Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating Extended Repair 2 SB 72-0799 Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF) OEM OEM OEM OEM OEM OEM OEM OE	,			-	
011 Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating 013 Tip Weld Repair - OEM SB 72-0798 Rework of HPC Stage 1 through Stage 9 Blades (HVOF) - OEM Extended Repair 1 015 Blending & Reshaping of Airfoil LE Contour - OEM (Tech Insertion) P397P01, P397P02, P397P03, P397P04, P397P05, P397P06, P397P07, P397P08 Cleaning & Inspection C&I Cleaning & Inspection - OEM Full Repair 001 Blending of Blade Tip, Leading Edge & Trailing Edge - OEM 016 Tip Weld Repair - OEM Extended Repair 1 011 Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating - OEM Extended Repair 2 SB 72-0799 Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF) OEM		001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
SB 72-0798 Rework of HPC Stage 1 through Stage 9 Blades (HVOF) - OEM Extended Repair 1 015 Blending & Reshaping of Airfoil LE Contour OEM (Tech Insertion) P397P01, P397P02, P397P03, P397P04, P397P05, P397P06, P397P07, P397P08 Cleaning & Inspection C&I Cleaning & Inspection - OEM Full Repair 001 Blending of Blade Tip, Leading Edge & Trailing Edge OEM 016 Tip Weld Repair OEM Extended Repair 1 011 Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating OEM Extended Repair 2 SB 72-0799 Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF) OEM		011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
Extended Repair 1 015 Blending & Reshaping of Airfoil LE Contour OEM (Tech Insertion) P397P01, P397P02, P397P03, P397P04, P397P05, P397P06, P397P07, P397P08 - OEM Cleaning & Inspection C&I Cleaning & Inspection - OEM Full Repair 001 Blending of Blade Tip, Leading Edge & Trailing Edge OEM OEM Extended Repair 1 011 Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating OEM Extended Repair 2 SB 72-0799 Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF) OEM		013	Tip Weld Repair	-	OEM
(Tech Insertion) P397P01, P397P02, P397P03, P397P04, P397P05, P397P06, P397P07, P397P08 Cleaning & Inspection C&I Cleaning & Inspection - OEM Full Repair 001 Blending of Blade Tip, Leading Edge & Trailing Edge OEM OEM Extended Repair 1 011 Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating OEM Extended Repair 2 SB 72-0799 Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF) OEM		SB 72-0798	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
(Tech Insertion) P397P01, P397P02, P397P03, P397P04, P397P05, P397P06, P397P07, P397P08 Cleaning & Inspection C&I Cleaning & Inspection - OEM Full Repair 001 Blending of Blade Tip, Leading Edge & Trailing Edge OEM 016 Tip Weld Repair OEM Extended Repair 1 011 Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating OEM Extended Repair 2 SB 72-0799 Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF) OEM	•	015			OEM
Full Repair 001 Blending of Blade Tip, Leading Edge & Trailing Edge 0EM 0EM 016 Tip Weld Repair 0EM 0EM 011 Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating 0EM 0EXtended Repair 2 SB 72-0799 Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF) 0EM		397P02, P397P03, P3			
D16 Tip Weld Repair OEM Extended Repair 1 011 Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating OEM Extended Repair 2 SB 72-0799 Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF) OEM	Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Extended Repair 1 011 Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating OEM Extended Repair 2 SB 72-0799 Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF) OEM	Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge		OEM
Extended Repair 2 SB 72-0799 Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF) OEM		016	Tip Weld Repair		OEM
	Extended Repair 1	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating		OEM
Extended Repair 3 015 Blending & Reshaping of Airfoil LE Contour OEM	Extended Repair 2	SB 72-0799	Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF)		OEM
	Extended Repair 3	015	Blending & Reshaping of Airfoil LE Contour		OEM



Engine Type: CFM56-7B

Airfoil Services Sdn Bhd Co. Reg. No.: 199101018312 (228623 U)

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Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-31-03	HPG	C Blade Stage 8		
(3D) P338P01, P338P02, P3	38P03, P338P04, P3	38P05, P338P06, P338P07, P338P08, P338P10, P338P11, P338P12, P338P13, P338P	14, P338P15, P338P16, P	338P09
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
	013	Tip Weld Repair	-	OEM
	SB 72-0798	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	015	Blending & Reshaping of Airfoil LE Contour		OEM
Tech Insertion) P398P01, P	398P02, P398P03, P3	398P04, P398P05, P398P06, P398P07, P398P08		
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge		OEM
	016	Tip Weld Repair		OEM
Extended Repair 1	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating		OEM
Extended Repair 2	SB 72-0799	Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF)		OEM
Extended Repair 3	015	Blending & Reshaping of Airfoil LE Contour		OEM
ATA Chapter: 72-31-03	HPG	C Blade Stage 9		
(2D) P109P39, P109P40, P1	09P41, P109P46, P10	09P47, P109P48, P109P49, P109P50, P109P51, P109P52, P109P53, P109P54, P109P	55, P109P56, P109P57, P	109P38
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
	SB 72-0798	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
Extended Repair 2	007	Blending & Contour of Airfoil LE	-	OEM
Tech Insertion) P399P01, P3	399P02, P399P03, P3	399P04, P399P05, P399P06, P399P07, P399P08		
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge		OEM
	016	Tip Weld Repair		OEM
Extended Repair 1	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating		OEM
Extended Repair 2	SB 72-0799	Rework of HPC Tech Insertion Blades Stage 1 through Stage 9 (HVOF)		OEM