



# Capability & Price List

**Airfoil Services Sdn Bhd**  
Co. Reg. No.: 199101018312 (228623 U)

No 12, Jalan Teknologi  
Taman Sains Selangor 1  
Kota Damansara PJU5  
47810 Petaling Jaya  
Selangor Darul Ehsan  
Malaysia  
Tel No: +6 03 61453600

Engine Type : CFM56-5C

Workscope	Repair No	Description	Additional Info	Repair Type	
<b>ATA Chapter: 72-31-01</b>		<b>HPC Blade Stage 1</b>			
<b>(2D) P191P06, P191P08, P191P09, P191P10, P191P11, P191P12</b>					
<b>Cleaning &amp; Inspection</b>	C&I	Cleaning & Inspection	-	OEM	
<b>Full Repair</b>	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM	
	002	Repair of Dovetail Wear Coating Cu-Ni-In (Repair Not Applicable for PN P331P06)	-	OEM	
	004	Repair of the Short Airfoil Tip Length	-	OEM	
	005	Repair of the Dovetail RTV Sealant (Repair Not Applicable for PN P331P06)	-	OEM	
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating (Repair Not Applicable for PN P331P06)	-	OEM	
	010	Repair of Dovetail Wear Coating Al-Br (Repair Not Applicable for PN P331P06)	-	OEM	
	SB 72-0730	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM	
	SB 72-0423	Introduction of Compressor Blades Without Erosion Coating	-	OEM	
	<b>Extended Repair 1</b>	007	Blend & Contour of Airfoil Leading Edge	-	OEM
	<b>Extended Repair 2</b>	011	Trailing Edge Fillet/Platform Blend Repair (Repair Not Applicable for PN P331P06)	-	OEM
<b>(3D) P331P07</b>					
<b>Cleaning &amp; Inspection</b>	C&I	Cleaning & Inspection	-	OEM	
<b>Full Repair</b>	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM	
	005	Repair of the Dovetail RTV Sealant (Repair Not Applicable for PN P331P06)	-	OEM	
	010	Repair of Dovetail Wear Coating Al-Br (Repair Not Applicable for PN P331P06)	-	OEM	
	013	Tip Weld Repair (3D Airfoil) (Repair Not Applicable for PN P331P06)	-	OEM	
	SB 72-0731	Rework of HPC 3D Blades Stage 1 through Stage 9 (HVOF) (Repair Not Applicable for PN P331P06)	-	OEM	
	<b>Extended Repair 1</b>	011	Trailing Edge Fillet/Platform Blend Repair (Repair Not Applicable for PN P331P06)	-	OEM
<b>Extended Repair 2</b>	014	Blending & Reshaping of Airfoil LE Contour (3D Airfoil) (Repair Not Applicable for PN P331P06)	-	OEM	



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47810 Petaling Jaya  
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Malaysia  
Tel No: +6 03 61453600

Engine Type : CFM56-5C

Workscope	Repair No	Description	Additional Info	Repair Type	
<b>ATA Chapter: 72-31-02</b>		<b>HPC Blade Stage 2</b>			
<b>(2D) P122P01, P122P02, P122P07, P142P01, P142P02, P142P03, P142P04, P142P05, P142P06</b>					
<b>Cleaning &amp; Inspection</b>	C&I	Cleaning & Inspection	-	OEM	
<b>Full Repair</b>	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM	
	002	Repair of Dovetail Wear Coating Cu-Ni-In (Repair Not Applicable for PN P331P06)	-	OEM	
	004	Repair of the Short Airfoil Tip Length	-	OEM	
	005	Repair of the Dovetail RTV Sealant (Repair Not Applicable for PN P331P06)	-	OEM	
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating (Repair Not Applicable for PN P331P06)	-	OEM	
	010	Repair of Dovetail Wear Coating Al-Br (Repair Not Applicable for PN P331P06)	-	OEM	
	SB 72-0423	Introduction of Compressor Blades Without Erosion Coating	-	OEM	
	SB 72-0730	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM	
	<b>Extended Repair 1</b>	007	Blend & Contour of Airfoil Leading Edge	-	OEM
	<b>Extended Repair 2</b>	011	Trailing Edge Fillet/Platform Blend Repair (Repair Not Applicable for PN P331P06)	-	OEM
<b>(3D) P332P07</b>					
<b>Cleaning &amp; Inspection</b>	C&I	Cleaning & Inspection	-	OEM	
<b>Full Repair</b>	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM	
	005	Repair of the Dovetail RTV Sealant (Repair Not Applicable for PN P331P06)	-	OEM	
	010	Repair of Dovetail Wear Coating Al-Br (Repair Not Applicable for PN P331P06)	-	OEM	
	013	Tip Weld Repair (3D Airfoil) (Repair Not Applicable for PN P331P06)	-	OEM	
	SB 72-0731	Rework of HPC 3D Blades Stage 1 through Stage 9 (HVOF) (Repair Not Applicable for PN P331P06)	-	OEM	
	<b>Extended Repair 1</b>	011	Trailing Edge Fillet/Platform Blend Repair (Repair Not Applicable for PN P331P06)	-	OEM
<b>Extended Repair 2</b>	015	Blending & Reshaping of Airfoil LE Contour (3D Airfoil)	-	OEM	



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Tel No: +6 03 61453600

Engine Type : CFM56-5C

Workscope	Repair No	Description	Additional Info	Repair Type
<b>ATA Chapter: 72-31-02</b>		<b>HPC Blade Stage 3</b>		
<b>(2D) P103P03, P103P04, P103P11, P103P13, P103P15, P103P17, P103P18</b>				
<b>Cleaning &amp; Inspection</b>	C&I	Cleaning & Inspection	-	OEM
<b>Full Repair</b>	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM
	002	Repair of Dovetail Wear Coating Cu-Ni-In (Repair Not Applicable for PN P331P06)	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	005	Repair of the Dovetail RTV Sealant (Repair Not Applicable for PN P331P06)	-	OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating (Repair Not Applicable for PN P331P06)	-	OEM
	010	Repair of Dovetail Wear Coating Al-Br (Repair Not Applicable for PN P331P06)	-	OEM
	SB 72-0423	Introduction of Compressor Blades Without Erosion Coating	-	OEM
	SB 72-0730	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
<b>Extended Repair 1</b>	007	Blend & Contour of Airfoil Leading Edge	-	OEM
<b>Extended Repair 2</b>	011	Trailing Edge Fillet/Platform Blend Repair (Repair Not Applicable for PN P331P06)	-	OEM
<b>Extended Repair 3</b>	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
<b>(3D) P333P06</b>				
<b>Cleaning &amp; Inspection</b>	C&I	Cleaning & Inspection	-	OEM
<b>Full Repair</b>	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM
	005	Repair of the Dovetail RTV Sealant (Repair Not Applicable for PN P331P06)	-	OEM
	010	Repair of Dovetail Wear Coating Al-Br (Repair Not Applicable for PN P331P06)	-	OEM
	013	Tip Weld Repair (3D Airfoil) (Repair Not Applicable for PN P331P06)	-	OEM
	SB 72-0731	Rework of HPC 3D Blades Stage 1 through Stage 9 (HVOF) (Repair Not Applicable for PN P331P06)	-	OEM
<b>Extended Repair 1</b>	011	Trailing Edge Fillet/Platform Blend Repair (Repair Not Applicable for PN P331P06)	-	OEM
<b>Extended Repair 3</b>	015	Blending & Reshaping of Airfoil LE Contour (3D Airfoil)	-	OEM
<b>ATA Chapter: 72-31-03</b>		<b>HPC Blade Stage 4</b>		
<b>(2D) P104P01, P104P02, P104P03, P104P04, P104P05, P104P06, P104P07, P104P08, P104P09, P104P38, P104P39, P104P40, P104P41, P104P44, P104P43, P104P45, P104P46, P104P50, P104P51, P104P52, P104P53, P104P42</b>				
<b>Cleaning &amp; Inspection</b>	C&I	Cleaning & Inspection	-	OEM
<b>Full Repair</b>	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	010	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	SB 72-0423	Introduction of Compressor Blades Without Erosion Coating	-	OEM
	SB 72-0730	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
<b>Extended Repair 1</b>	007	Blend & Contour of Airfoil Leading Edge	-	OEM
<b>Extended Repair 2</b>	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
<b>(3D) P334P09, P334P11, P334P13, P334P14, P334P15, P334P16, P334P10, P334P12</b>				
<b>Cleaning &amp; Inspection</b>	C&I	Cleaning & Inspection	-	OEM
<b>Full Repair</b>	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM
	010	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	013	Tip Weld Repair (3D Airfoil) (Repair Not Applicable for PN P331P06)	-	OEM
	SB 72-0731	Rework of HPC 3D Blades Stage 1 through Stage 9 (HVOF) (Repair Not Applicable for PN P331P06)	-	OEM
<b>Extended Repair 1</b>	015	Blending & Reshaping of Airfoil LE Contour (3D Airfoil)	-	OEM



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Engine Type : CFM56-5C

Workscope	Repair No	Description	Additional Info	Repair Type
<b>ATA Chapter: 72-31-03</b>		<b>HPC Blade Stage 5</b>		
(2D) P105P01, P105P02, P105P03, P105P04, P105P05, P105P06, P105P07, P105P08, P105P09, P105P10, P105P11, P105P12, P105P13, P105P22, P105P23, P105P24, P105P25, P105P42, P105P43, P105P46, P105P47, P105P50, P105P51, P105P52, P105P53, P105P44, P105P45				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	010	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	SB 72-0423	Introduction of Compressor Blades Without Erosion Coating	-	OEM
	SB 72-0730	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
(3D) P335P10, P335P11, P335P12, P335P13, P335P14, P335P15, P335P16, P335P09				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM
	013	Tip Weld Repair (3D Airfoil) (Repair Not Applicable for PN P331P06)	-	OEM
	SB 72-0731	Rework of HPC 3D Blades Stage 1 through Stage 9 (HVOF) (Repair Not Applicable for PN P331P06)	-	OEM
Extended Repair 1	015	Blending & Reshaping of Airfoil LE Contour (3D Airfoil)	-	OEM
<b>ATA Chapter: 72-31-03</b>		<b>HPC Blade Stage 6</b>		
(2D) P106P01, P106P02, P106P03, P106P04, P106P05, P106P06, P106P07, P106P08, P106P09, P106P18, P106P19, P106P20, P106P21, P106P39, P106P40, P106P41, P106P42, P106P43, P106P46, P106P47, P106P48, P106P49, P106P38				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
	SB 72-0423	Introduction of Compressor Blades Without Erosion Coating	-	OEM
	SB 72-0730	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
(3D) P336P09, P336P10, P336P11, P336P12, P336P13, P336P14, P336P15, P336P16				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM
	013	Tip Weld Repair (3D Airfoil) (Repair Not Applicable for PN P331P06)	-	OEM
	SB 72-0731	Rework of HPC 3D Blades Stage 1 through Stage 9 (HVOF) (Repair Not Applicable for PN P331P06)	-	OEM
Extended Repair 2	015	Blending & Reshaping of Airfoil LE Contour (3D Airfoil)	-	OEM



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Engine Type : CFM56-5C

Workscope	Repair No	Description	Additional Info	Repair Type
<b>ATA Chapter: 72-31-03 HPC Blade Stage 7</b>				
(2D) P107P01, P107P02, P107P03, P107P04, P107P05, P107P06, P107P07, P107P08, P107P09, P107P18, P107P19, P107P20, P107P21, P107P38, P107P39, P107P40, P107P41, P107P42, P107P43, P107P46, P107P47, P107P48, P107P49				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
	SB 72-0423	Introduction of Compressor Blades Without Erosion Coating	-	OEM
	SB 72-0730	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
<b>(3D) P337P09, P337P10, P337P12, P337P13, P337P14, P337P15, P337P16, P337P11</b>				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM
	013	Tip Weld Repair (3D Airfoil) (Repair Not Applicable for PN P331P06)	-	OEM
	SB 72-0731	Rework of HPC 3D Blades Stage 1 through Stage 9 (HVOF) (Repair Not Applicable for PN P331P06)	-	OEM
Extended Repair 1	015	Blending & Reshaping of Airfoil LE Contour (3D Airfoil)	-	OEM
<b>ATA Chapter: 72-31-03 HPC Blade Stage 8</b>				
(2D) P108P01, P108P02, P108P03, P108P04, P108P05, P108P06, P108P07, P108P08, P108P09, P108P18, P108P19, P108P20, P108P21, P108P38, P108P39, P108P42, P108P46, P108P47, P108P48, P108P49, P108P40, P108P41				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
	SB 72-0423	Introduction of Compressor Blades Without Erosion Coating	-	OEM
	SB 72-0730	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM
<b>(3D) P338P10, P338P11, P338P12, P338P13, P338P14, P338P15, P338P16, P338P09</b>				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM
	013	Tip Weld Repair (3D Airfoil) (Repair Not Applicable for PN P331P06)	-	OEM
	SB 72-0731	Rework of HPC 3D Blades Stage 1 through Stage 9 (HVOF) (Repair Not Applicable for PN P331P06)	-	OEM
Extended Repair 1	015	Blending & Reshaping of Airfoil LE Contour (3D Airfoil)	-	OEM



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Engine Type : CFM56-5C

Workscope	Repair No	Description	Additional Info	Repair Type
<b>ATA Chapter: 72-31-03</b>		<b>HPC Blade Stage 9</b>		
<small>(2D) P109P01, P109P02, P109P03, P109P04, P109P05, P109P06, P109P07, P109P08, P109P09, P109P18, P109P19, P109P20, P109P21, P109P39, P109P40, P109P41, P109P42, P109P46, P109P47, P109P48, P109P49, P109P50, P109P51, P109P52, P109P53, P109P54, P109P55, P109P56, P109P57, P109P38</small>				
<b>Cleaning &amp; Inspection</b>	C&I	Cleaning & Inspection	-	OEM
<b>Full Repair</b>	001	Blending of Blade Tip, Leading Edge & Trailing Edge (Repair Not Applicable for PN P331P06)	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
	SB 72-0423	Introduction of Compressor Blades Without Erosion Coating	-	OEM
	SB 72-0730	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
	SB 72-0731	Rework of HPC 3D Blades Stage 1 through Stage 9 (HVOF) (Repair Not Applicable for PN P331P06)	-	OEM
<b>Extended Repair 1</b>	007	Blend & Contour of Airfoil Leading Edge	-	OEM
<b>Extended Repair 2</b>	012 (acc. to RD 050-465-P7)	Chord Restoration and Tip Weld Repair	-	OEM