



# Capability & Price List

**Airfoil Services Sdn Bhd**  
Co. Reg. No.: 199101018312 (228623 U)

No 12, Jalan Teknologi  
Taman Sains Selangor 1  
Kota Damansara PJU5  
47810 Petaling Jaya  
Selangor Darul Ehsan  
Malaysia  
Tel No: +6 03 61453600

Engine Type : CF6-80C2

Workscope	Repair No	Description	Additional Info	Repair Type
<u>ATA Chapter: 72-32-02</u>		<u>HPC Vane Stage 1</u>		
K186P04, K461P03				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blend Repair Phase I/0 Aero Vane	-	OEM
<u>ATA Chapter: 72-32-02</u>		<u>HPC Vane Stage 2</u>		
K286P04, K462P02, K462P01, K232P01				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blend Repair Phase I/0 Aero Vane	-	OEM
<u>ATA Chapter: 72-32-02</u>		<u>HPC Vane Stage 3</u>		
K344P04, K463P02				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
	CINSP2	Cleaning and Inspection	-	OEM
Full Repair	001	Blend Repair Phase I/0 Aero Vane	-	OEM
	003	Tip Weld Repair	-	OEM
Light Repair PII	001	Blend Repair Phase II Aero Vane	-	OEM
Full Repair PII	001	Blend Repair Phase II Aero Vane	-	OEM
	004	Tip Weld Repair of Phase II Aero Vanes	-	OEM
<u>ATA Chapter: 72-32-02</u>		<u>HPC Vane Stage 4</u>		
K445P04, K464P02				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
	CINSP2	Cleaning and Inspection	-	OEM
Full Repair	001	Blend Repair Phase I/0 Aero Vane	-	OEM
	003	Tip Weld Repair	-	OEM
Light Repair PII	001	Blend Repair Phase II Aero Vane	-	OEM
Full Repair PII	001	Blend Repair Phase II Aero Vane	-	OEM
	004	Tip Weld Repair of Phase II Aero Vanes	-	OEM
<u>ATA Chapter: 72-32-02</u>		<u>HPC Vane Stage 5</u>		
K465P03, K575P02, K546P04				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
	CINSP2	Cleaning and Inspection	-	OEM
Full Repair	001	Blend Repair Phase I/0 Aero Vane	-	OEM
	003	Tip Weld Repair	-	OEM
Light Repair PII	001	Blend Repair Phase II Aero Vane	-	OEM
Full Repair PII	001	Blend Repair Phase II Aero Vane	-	OEM
	004	Tip Weld Repair of Phase II Aero Vanes	-	OEM



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Engine Type : CF6-80C2

Workscope	Repair No	Description	Additional Info	Repair Type
<b>ATA Chapter: 72-32-03</b>		<b>HPC Vane Stage 6</b>		
K466P01, K466P02, K466P03, K466P04, K466P05, K466P06, K600P31, K600P32, K600P34, K600P35, K600P36, K600P45, K600P46, K600P48, K600P49, K600P50, K600P52, K600P38, K236P01, K236P02, K236P03, K236P04, K236P05, K236P06				
<b>Cleaning &amp; Inspection</b>	C&I	Cleaning & Inspection	-	OEM
	CINSP2	Cleaning and Inspection		OEM
<b>Full Repair</b>	001	Blend Repair Phase I/0 Aero Vane	-	OEM
	002	Repair of Fixed Vane Dovetail Coating	-	OEM
	003	Tip Weld Repair	-	OEM
<b>Light Repair PII</b>	001	Blend Repair Phase II Aero Vane		OEM
	002	Repair of Fixed Vane Dovetail Coating		OEM
<b>Full Repair PII</b>	001	Blend Repair Phase II Aero Vane		OEM
	002	Repair of Fixed Vane Dovetail Coating		OEM
	004	Tip Weld Repair of Phase II Aero Vanes		OEM
<b>ATA Chapter: 72-32-03</b>		<b>HPC Vane Stage 7</b>		
K467P01, K467P02, K467P03, K467P04, K779P34, K779P35, K779P36, K779P37, K779P62, K779P63, K779P64, K779P65, K779P66, K779P38, K237P01, K237P02, K237P03, K237P04				
<b>Cleaning &amp; Inspection</b>	C&I	Cleaning & Inspection	-	OEM
	CINSP2	Cleaning and Inspection		OEM
<b>Full Repair</b>	001	Blend Repair Phase I/0 Aero Vane	-	OEM
	002	Repair of Fixed Vane Dovetail Coating	-	OEM
	003	Tip Weld Repair	-	OEM
<b>Light Repair PII</b>	001	Blend Repair Phase II Aero Vane		OEM
	002	Repair of Fixed Vane Dovetail Coating		OEM
<b>Full Repair PII</b>	001	Blend Repair Phase II Aero Vane		OEM
	002	Repair of Fixed Vane Dovetail Coating		OEM
	004	Tip Weld Repair of Phase II Aero Vanes		OEM
<b>ATA Chapter: 72-32-03</b>		<b>HPC Vane Stage 8</b>		
K468P01, K468P02, K468P03, K468P04, K808P09, K808P11, K808P12, K808P14, K808P15, K808P16, K808P17, K808P18, K808P10, K238P01, K238P02, K238P03, K238P04				
<b>Cleaning &amp; Inspection</b>	C&I	Cleaning & Inspection	-	OEM
	CINSP2	Cleaning and Inspection		OEM
<b>Full Repair</b>	001	Blend Repair Phase I/0 Aero Vane	-	OEM
	002	Repair of Fixed Vane Dovetail Coating	-	OEM
	003	Tip Weld Repair	-	OEM
<b>Light Repair PII</b>	001	Blend Repair Phase II Aero Vane		OEM
	002	Repair of Fixed Vane Dovetail Coating		OEM
<b>Full Repair PII</b>	001	Blend Repair Phase II Aero Vane		OEM
	002	Repair of Fixed Vane Dovetail Coating		OEM
	004	Tip Weld Repair of Phase II Aero Vanes		OEM



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Engine Type : CF6-80C2

Workscope	Repair No	Description	Additional Info	Repair Type
<b>ATA Chapter: 72-32-03 HPC Vane Stage 9</b>				
K239P02, K469P01, K469P02, K469P03, K469P04, K469P05, K469P06, K900P08, K900P09, K900P10, K900P11, K900P12, K900P14, K900P16, K239P01, K239P03, K239P04, K239P05, K239P06				
<b>Cleaning &amp; Inspection</b>	C&I	Cleaning & Inspection	-	OEM
	CINSP2	Cleaning and Inspection		OEM
<b>Full Repair</b>	001	Blend Repair Phase I/0 Aero Vane	-	OEM
	002	Repair of Fixed Vane Dovetail Coating	-	OEM
	003	Tip Weld Repair	-	OEM
<b>Light Repair PII</b>	001	Blend Repair Phase II Aero Vane		OEM
	002	Repair of Fixed Vane Dovetail Coating		OEM
<b>Full Repair PII</b>	001	Blend Repair Phase II Aero Vane		OEM
	002	Repair of Fixed Vane Dovetail Coating		OEM
	004	Tip Weld Repair of Phase II Aero Vanes		OEM
<b>ATA Chapter: 72-32-03 HPC Vane Stage 10</b>				
K012P01, K012P02, K012P03, K012P04, K012P05, K012P07, K012P09, K240P03, K240P05, K470P01, K470P02, K470P03, K470P04, K470P05, K470P06, K240P01, K240P02, K240P04, K240P06				
<b>Cleaning &amp; Inspection</b>	C&I	Cleaning & Inspection	-	OEM
	CINSP2	Cleaning and Inspection		OEM
<b>Full Repair</b>	001	Blend Repair Phase I/0 Aero Vane	-	OEM
	002	Repair of Fixed Vane Dovetail Coating	-	OEM
	003	Tip Weld Repair	-	OEM
<b>Light Repair PII</b>	001	Blend Repair Phase II Aero Vane		OEM
	002	Repair of Fixed Vane Dovetail Coating		OEM
<b>Full Repair PII</b>	001	Blend Repair Phase II Aero Vane		OEM
	002	Repair of Fixed Vane Dovetail Coating		OEM
	004	Tip Weld Repair of Phase II Aero Vanes		OEM
<b>ATA Chapter: 72-32-03 HPC Vane Stage 11</b>				
K182P36, K182P37, K182P38, K182P41, K182P42, K182P63, K182P64, K182P65, K182P68, K182P69, K182P77, K182P79, K182P80, K182P81, K182P82, K182P83, K182P84, K182P85, K182P86, K241P02, K241P06, K471P01, K471P02, K471P03, K471P04, K471P15, K471P16, K471P17, K471P18, K182P78, K241P01, K241P03, K241P04, K241P05, K241P07, K241P08				
<b>Cleaning &amp; Inspection</b>	C&I	Cleaning & Inspection	-	OEM
	CINSP2	Cleaning and Inspection		OEM
<b>Full Repair</b>	001	Blend Repair Phase I/0 Aero Vane	-	OEM
	002	Repair of Fixed Vane Dovetail Coating	-	OEM
	003	Tip Weld Repair	-	OEM
<b>Light Repair PII</b>	001	Blend Repair Phase II Aero Vane		OEM
	002	Repair of Fixed Vane Dovetail Coating		OEM
<b>Full Repair PII</b>	001	Blend Repair Phase II Aero Vane		OEM
	002	Repair of Fixed Vane Dovetail Coating		OEM
	004	Tip Weld Repair of Phase II Aero Vanes		OEM
<b>Extended Repair 1</b>	SB 72-1118	Stage 11 Vane Slot Inspection and Copper-Nickel-Indium Vanes	-	OEM



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Engine Type : CF6-80C2

Workscope	Repair No	Description	Additional Info	Repair Type
<b>ATA Chapter: 72-32-03</b>		<b>HPC Vane Stage 12</b>		
K200P12, K200P13, K200P14, K200P15, K200P16, K200P17, K200P18, K242P02, K472P01, K472P02, K472P03, K472P04, K472P05, K472P06, K242P01, K242P03, K242P04, K242P05, K242P06				
<b>Cleaning &amp; Inspection</b>	C&I	Cleaning & Inspection	-	OEM
	CINSP2	Cleaning and Inspection	-	OEM
<b>Full Repair</b>	001	Blend Repair Phase I/0 Aero Vane	-	OEM
	002	Repair of Fixed Vane Dovetail Coating	-	OEM
	003	Tip Weld Repair	-	OEM
<b>Light Repair PII</b>	001	Blend Repair Phase II Aero Vane	-	OEM
	002	Repair of Fixed Vane Dovetail Coating	-	OEM
<b>Full Repair PII</b>	001	Blend Repair Phase II Aero Vane	-	OEM
	002	Repair of Fixed Vane Dovetail Coating	-	OEM
	004	Tip Weld Repair of Phase II Aero Vanes	-	OEM
<b>ATA Chapter: 72-32-03</b>		<b>HPC Vane Stage 13</b>		
K027P01, K027P02, K027P04, K027P05, K027P06, K027P07				
<b>Cleaning &amp; Inspection</b>	C&I	Cleaning & Inspection	-	OEM
<b>Full Repair</b>	001	Blend Repair Phase I/0 Aero Vane	-	OEM
	002	Repair of Fixed Vane Dovetail Coating	-	OEM
	003	Tip Weld Repair	-	OEM
<b>ATA Chapter: 72-34-19</b>		<b>HPC Vane Stage 14</b>		
K046P07, K046P08, K047G02, K688P43, K688P45, K688P52, K688P53				
<b>Cleaning &amp; Inspection</b>	C&I	Cleaning & Inspection	-	OEM
<b>Full Repair</b>	001	Blend Repair Phase I/0 Aero Vane	-	OEM
	002	Replacement of Spray Coat on OGV Dovetail	-	OEM
<b>ATA Chapter: 72-32-02</b>		<b>HPC Vane Stage IG V</b>		
K086P04				
<b>Cleaning &amp; Inspection</b>	C&I	Cleaning & Inspection	-	OEM
<b>Full Repair</b>	001	Blend Repair Phase I/0 Aero Vane	-	OEM