



Capability & Price List

Airfoil Services Sdn Bhd
Co. Reg. No.: 199101018312 (228623 U)

No 12, Jalan Teknologi
Taman Sains Selangor 1
Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : V2500 D5

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-41-32		HPC Vane Stage 3		
6A4401, 6A5677, 6A5678, 6A7476, 6A7477, 6A7729, 6A7730, 6A4402				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6034	Repair Surface Damage By Material Removal	-	OEM
	6076	Vibro Polish To Restore The Surface Finish	-	OEM
Extended Repair 1	6182	Repair Worn/Damaged Inner And/or Outer Pivot Journal By Metal Spray		OEM
Extended Repair 2	SB 72-0410	Introduction of Revised One Piece Bushes		OEM
Extended Repair 3	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714		OEM
ATA Chapter: 72-41-32		HPC Vane Stage 4		
6A5679, 6A7478, 6A7558, 6A4370				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6035	Repair Surface Damage By Material Removal	-	OEM
	6077	Vibro Polish To Restore The Surface Finish	-	OEM
Extended Repair 1	6183	Repair Worn/Damaged Inner And/or Outer Pivot Journal By Metal Spray		OEM
Extended Repair 2	SB 72-0410	Introduction of Revised One Piece Bushes		OEM
Extended Repair 3	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714		OEM
ATA Chapter: 72-41-32		HPC Vane Stage 5		
6A5762, 6A5763, 6A7479, 6A7480, 6A7559, 6A7560, 6A4331, 6A4332				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6036	Repair Surface Damage By Material Removal	-	OEM
	6078	Vibro Polish To Restore The Surface Finish	-	OEM
Extended Repair 1	6184	Repair Worn/Damaged Inner And/or Outer Pivot Journal By Metal Spray		OEM
Extended Repair 2	SB 72-0410	Introduction of Revised One Piece Bushes		OEM
Extended Repair 3	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714		OEM
ATA Chapter: 72-41-22		HPC Vane Stage 6		
6A4230C01, 6A4230C02, 6A4231, 6A7423C01, 6A7423C02, 6A7424, 6A7481, 6A7482C01, 6A7482C02				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6210	Ceramic Bead Peen To Restore The Airfoil Surface Condition	-	OEM
	6499	Vibro Polish To Restore The Surface Finish	-	OEM
	6503	Repair The Airfoil By Material Removal	-	OEM
Extended Repair 1	6490	Weld Repair The Airfoil		OEM
Extended Repair 2	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714		OEM
ATA Chapter: 72-41-22		HPC Vane Stage 7		
6A4213C01, 6A4213C02, 6A4215, 6A4216, 6A7425C01, 6A7425C02, 6A7426, 6A7427, 6A7483, 6A7484, 6A7485C01, 6A7485C02				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6025	Repair The Airfoil By Material Removal	-	OEM
	6080	Vibro Polish To Restore The Surface Finish	-	OEM
	6210	Ceramic Bead Peen To Restore The Airfoil Surface Condition	-	OEM
Extended Repair 1	6060	Weld Repair The Airfoil		OEM
Extended Repair 2	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714		OEM



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Engine Type : V2500 D5

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-41-22		HPC Vane Stage 8		
6A4245C01, 6A4245C02, 6A4246, 6A4248, 6A4249, 6A4250, 6A7486, 6A7487, 6A7488, 6A7489, 6A7490C01, 6A7490C02				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6026	Repair The Airfoil By Material Removal	-	OEM
	6081	Vibro Polish To Restore The Surface Finish	-	OEM
	6210	Ceramic Bead Peen To Restore The Airfoil Surface Condition	-	OEM
Extended Repair 1	6061	Weld Repair The Airfoil	-	OEM
Extended Repair 2	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714	-	OEM
ATA Chapter: 72-41-22		HPC Vane Stage 9		
6A4229C01, 6A7491, 6A7492, 6A7493, 6A7494C01, 6A7494C02, 6A4227, 6A4226, 6A4229C02, 6A4228				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6027	Repair The Airfoil By Material Removal	-	OEM
	6082	Vibro Polish To Restore The Surface Finish	-	OEM
	6210	Ceramic Bead Peen To Restore The Airfoil Surface Condition	-	OEM
Extended Repair 1	6062	Weld Repair The Airfoil	-	OEM
Extended Repair 2	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714	-	OEM
ATA Chapter: 72-41-22		HPC Vane Stage 10		
6A4223C01, 6A4223C02, 6A4224, 6A4225, 6A7428C01, 6A7428C02, 6A7430, 6A7495, 6A7496, 6A7497C01, 6A7497C02, 6A7429				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6028	Repair The Airfoil By Material Removal	-	OEM
	6083	Vibro Polish To Restore The Surface Finish	-	OEM
	6210	Ceramic Bead Peen To Restore The Airfoil Surface Condition	-	OEM
Extended Repair 1	6063	Weld Repair The Airfoil	-	OEM
Extended Repair 2	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714	-	OEM
ATA Chapter: 72-41-22		HPC Vane Stage 11		
6A4237C01, 6A4237C02, 6A4238, 6A4239, 6A4240, 6A4241, 6A7498, 6A7499, 6A7500, 6A7501, 6A7502C01, 6A7502C02				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6029	Repair The Airfoil By Material Removal	-	OEM
	6084	Vibro Polish To Restore The Surface Finish	-	OEM
	6210	Ceramic Bead Peen To Restore The Airfoil Surface Condition	-	OEM
Extended Repair 1	6064	Weld Repair The Airfoil	-	OEM
Extended Repair 2	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714	-	OEM
ATA Chapter: 72-41-32		HPC Vane Stage IGV		
6A4201, 6A4203, 6A5653, 6A5655, 6A7472, 6A7474, 6A7723, 6A7725, 6A8405, 6A8407				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6033	Blend Repair	-	OEM
	6075	Restore The Surface Finish	-	OEM
Extended Repair 1	6181	Repair Worn/Damaged Inner And/or Outer Pivot Journal By Metal Spray	-	OEM
Extended Repair 2	SB 72-0410	Introduction of Revised One Piece Bushes	-	OEM
Extended Repair 3	SB 72-0374	Re-Identification Of Super Polished Blades and Vanes Introduced by GIB 70-0714	-	OEM