

Engine Type: V2500 A1

Airfoil Services Sdn Bhd Co. Reg. No.: 199101018312 (228623 U)

No 12, Jalan Teknologi Taman Sains Selangor 1 Kota Damansara PJU5 47810 Petaling Jaya Selangor Darul Ehsan Malaysia

Info	, 1	Rep	air	
Tel	Ν́ο:	+6	03	61453600

Workscope Repair No		Description	Additional Info	Repair Type	
ATA Chapter: 72-50-32	<u>LPT</u>	Blade Stage 3			
3A2055, 3A2373					
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM	
Light Repair	4203	Blend Repair for Surface Damage	-	OEM	
	4204	Blend Repair the KES	-	OEM	
	4205	Touch-Up Coating	-	OEM	
	4206	Blend Repair the Shroud Notch Radius Crack	-	OEM	
	4208	Strip and Recoat the Aluminide Coating	-	OEM	
	4209	Restore Shroud Pre-Twist	-	OEM	
	4298	Touch-Up Coating	-	OEM	
	4300	Strip and Recoat the Aluminide Coating	-	OEM	
	4306	Restore Shroud Pre-Twist	-	OEM	
	4509	Blend Repair for Surface Damage	-	OEM	
	4511	Restore Shroud Pre-Twist	-	OEM	
Full Repair	4211	Weld Build-Up of KES		OEM	
	4203	Blend Repair for Surface Damage	-	OEM	
	4204	Blend Repair the KES	-	OEM	
	4205	Touch-Up Coating	-	OEM	
	4206	Blend Repair the Shroud Notch Radius Crack	-	OEM	
	4208	Strip and Recoat the Aluminide Coating	-	OEM	
	4209	Restore Shroud Pre-Twist	-	OEM	
	4288	Weld Build-Up of Outer Shroud Hardface	-	OEM	
	4297	Weld Build-Up of KES	-	OEM	
	4298	Touch-Up Coating	-	OEM	
	4300	Strip and Recoat the Aluminide Coating	-	OEM	
	4306	Restore Shroud Pre-Twist	-	OEM	
	4324	Weld Build-Up of Outer Shroud Hardface	-	OEM	
	4509	Blend Repair for Surface Damage	-	OEM	
	4510	Weld Build-Up of KES	-	OEM	
	4511	Restore Shroud Pre-Twist	-	OEM	
	4512	Weld Build-Up of Outer Shroud Hardface	-	OEM	



Engine Type: V2500 A1

Airfoil Services Sdn Bhd Co. Reg. No.: 199101018312 (228623 U)

No 12, Jalan Teknologi Taman Sains Selangor 1 Kota Damansara PJU5 47810 Petaling Jaya Selangor Darul Ehsan Malaysia

Tel No: +6 03 61453600

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-50-32	<u>LPT</u>	Blade Stage 4		
3A1804, 3A2374, 3A2923				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	4197	Blend Repair for Surface Damage	-	OEM
	4198	Blend Repair the KES	-	OEM
	4199	Blend Repair the Shroud Notch Radius Crack	-	OEM
	4200	Restore Shroud Pre-Twist	-	OEM
	4292	Blend Repair for Surface Damage	-	OEM
	4294	Touch-Up Coating	-	OEM
	4296	Strip and Recoat the Aluminide Coating	-	OEM
	4301	Blend Repair the KES	-	OEM
	4305	Restore Shroud Pre-Twist	-	OEM
	4345	Blend Repair the Shroud Notch Radius Crack	-	OEM
	4537	Blend Repair for Surface Damage	-	OEM
	4539	Restore Shroud Pre-Twist	-	OEM
Full Repair	4197	Blend Repair for Surface Damage	-	OEM
	4198	Blend Repair the KES	-	OEM
	4199	Blend Repair the Shroud Notch Radius Crack	-	OEM
	4200	Restore Shroud Pre-Twist	-	OEM
	4201	Weld Build-Up of Outer Shroud Hardface	-	OEM
	4202	Weld Build-Up of KES	-	OEM
	4287	Weld Build-Up of Outer Shroud Hardface	-	OEM
	4292	Blend Repair for Surface Damage	-	OEM
	4293	Weld Build-Up of KES	-	OEM
	4294	Touch-Up Coating	-	OEM
	4296	Strip and Recoat the Aluminide Coating	-	OEM
	4301	Blend Repair the KES	-	OEM
	4305	Restore Shroud Pre-Twist	-	OEM
	4345	Blend Repair the Shroud Notch Radius Crack	-	OEM
	4519	Weld Build-Up of KES	-	OEM
	4537	Blend Repair for Surface Damage	-	OEM
	4538	Weld Build-Up of KES	-	OEM
	4539	Restore Shroud Pre-Twist	-	OEM
	4540	Weld Build-Up of Outer Shroud Hardface	-	OEM



Engine Type: V2500 A1

Airfoil Services Sdn Bhd Co. Reg. No.: 199101018312 (228623 U)

No 12, Jalan Teknologi Taman Sains Selangor 1 Kota Damansara PJU5 47810 Petaling Jaya Selangor Darul Ehsan Malaysia

Tel No: +6 03 61453600

Workscope	Repair No	Description	Additional Info	Repair Type				
ATA Chapter: 72-50-32	<u>LP1</u>	Γ Blade Stage 5						
3A1805, 3A2475								
Cleaning & Inspection C&I		Cleaning & Inspection	-	OEM				
Light Repair	4191	Blend Repair for Surface Damage	-	OEM				
	4192	Blend Repair the KES	-	OEM				
	4193	Blend Repair the Shroud Notch Radius Crack	-	OEM				
	4194	Restore Shroud Pre-Twist	-	OEM				
	4304	Restore Shroud Pre-Twist	-	OEM				
Full Repair	4191	Blend Repair for Surface Damage	-	OEM				
	4192	Blend Repair the KES	-	OEM				
	4193	Blend Repair the Shroud Notch Radius Crack	-	OEM				
	4194	Restore Shroud Pre-Twist	-	OEM				
	4195	Weld Build-Up of Outer Shroud Hardface	-	OEM				
	4196	Weld Build-Up of KES	-	OEM				
	4286	Weld Build-Up of Outer Shroud Hardface	-	OEM				
	4291	Weld Build-Up of KES	-	OEM				
	4304	Restore Shroud Pre-Twist	-	OEM				
	4440	Weld Build-Up of KES	-	OEM				
ATA Chapter: 72-50-32 3A1806, 3A2704	<u>LP</u> 1	□ Blade Stage 6						
Cleaning & Inspection	C&I	Cleaning & Inspection		OEM				
Light Repair	4185	Blend Repair for Surface Damage	_	OEM				
Light Repair	4186	Blend Repair the KES	_	OEM				
	4187	Blend Repair the Shroud Notch Radius Crack	_	OEM				
	4188	Restore Shroud Pre-Twist	_	OEM				
	4303	Restore Shroud Pre-Twist	_	OEM				
Full Repair	4185	Blend Repair for Surface Damage	_	OEM				
т ин керин	4186	Blend Repair the KES	_	OEM				
	4187	Blend Repair the Shroud Notch Radius Crack	-	OEM				
	4188	Restore Shroud Pre-Twist	<u>.</u>	OEM				
	4189	Weld Build-Up of Outer Shroud Hardface	· · · · · · · · · · · · · · · · · · ·	OEM				
	4109	Weld Build-Up of KES	· · · · · · · · · · · · · · · · · · ·	OEM				
	4190	Weld Build-Up of Outer Shroud Hardface	-	OEM				
	4200	Weld Build-Up of KES	-	OEM				
	4303	Restore Shroud Pre-Twist	-	OEM				
	4560	Weld Build-Up of KES	-	OEM				
	4000	Weid Dulid-Op Of NES	-	OLIVI				



Engine Type: V2500 A1

Airfoil Services Sdn Bhd

Co. Reg. No.: 199101018312 (228623 U)

No 12, Jalan Teknologi Taman Sains Selangor 1 Kota Damansara PJU5 47810 Petaling Jaya Selangor Darul Ehsan Malaysia

Ī	el	No:	+6	03	61453600

Workscope Repair No		Description	Additional Info	Repair Type
ATA Chapter: 72-50-32	<u>LPT</u>	Blade Stage 7		
3A1807, 3A2477				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Light Repair	4179	Blend Repair for Surface Damage	-	OEM
	4180	Blend Repair the KES	-	OEM
	4181	Blend Repair the Shroud Notch Radius Crack	-	OEM
	4182	Restore Shroud Pre-Twist	-	OEM
	4302	Restore Shroud Pre-Twist	-	OEM
Full Repair	4179	Blend Repair for Surface Damage	-	OEM
	4180	Blend Repair the KES	-	OEM
	4181	Blend Repair the Shroud Notch Radius Crack	-	OEM
	4182	Restore Shroud Pre-Twist	-	OEM
	4183	Weld Build-Up of Outer Shroud Hardface	-	OEM
	4184	Weld Build-Up of KES	-	OEM
	4284	Weld Build-Up of Outer Shroud Hardface	-	OEM
	4289	Weld Build-Up of KES	-	OEM
	4302	Restore Shroud Pre-Twist	-	OEM
	4439	Weld Build-Up of KES	-	OEM