



Capability & Price List

Airfoil Services Sdn Bhd
Company No. 228623-U

No 12, Jalan Teknologi
Taman Sains Selangor 1
Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Customer : GENERAL
Quote Ref No : 20200101/914
Revision : 0

Engine Type : CFM56-5B/P
Validity : 01 Jan 2020 till 31 Dec 2020
Revision Date : 20/12/2019 6:36:52 PM

Workscope	Repair No	Description	Additional Info	Repair Type	TAT (Days)	Price (USD)
<u>ATA Chapter: 72-54-02</u>		<u>LPT Blade Stage 1</u>				
338-108-204-0, 338-108-206-0, 338-108-208-0, 338-115-703-0, 338-115-705-0, 338-115-707-0, 338-108-210-0, 338-115-709-0						
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM	7	16
Light Repair	002	Airfoil Blend Repair	-	OEM	+13	+85
	003	Resetting of Pre-Twist Angle	-	OEM		
	009	Corrosion Removal on LPT Blades Root by Blending	-	OEM		
Full Repair	002	Airfoil Blend Repair	-	OEM	+17	+148
	003	Resetting of Pre-Twist Angle	-	OEM		
	005	Weld Build Up Seal Teeth Repair by CM64	-	OEM		
	007	Weld Build Up Hard Face and Mate Face by CM64	-	OEM		
	009	Corrosion Removal on LPT Blades Root by Blending	-	OEM		
Extended Repair 1	004	Repair Seal Teeth by Zirc-Ytt Plasma Spray	-	OEM	+0	+38
Extended Repair 2	008	Vapor Phase Aluminization Coating	-	OEM	+4	+47
Extended Repair 3	055	Overcoating of the SVPA Protection on the LPT Blades (3D-Aero)	-	OEM		+53
<u>ATA Chapter: 72-54-02</u>		<u>LPT Blade Stage 2</u>				
338-108-304-0, 338-116-303-0, 338-108-305-0, 338-116-304-0						
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM	7	16
Light Repair	003	Resetting of Pre-Twist Angle	-	OEM	+13	+86
	004	Airfoil Blend Repair	-	OEM		
Full Repair	020	Weld Build-Up of Seal Teeth on Tip Shroud by CM64	-	OEM	+17	+148
	003	Resetting of Pre-Twist Angle	-	OEM		
	004	Airfoil Blend Repair	-	OEM		
	006	Weld Build Up Hard Face and Mate Face by CM64	-	OEM		
Extended Repair 1	002	Repair Seal Teeth by Zirc-Ytt Plasma Spray	-	OEM	+0	+38
Extended Repair 2	011	Corrosion Removal from Blade Root Surface	-	OEM		+15
Extended Repair 3	018	Vapor Phase Aluminization Coating	-	OEM	+4	+47
Extended Repair 4	055	Overcoating of the SVPA Protection on the LPT Blades (3D-Aero)	-	OEM		+53
<u>ATA Chapter: 72-54-02</u>		<u>LPT Blade Stage 3</u>				
338-108-403-0, 338-115-902-0						
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM	7	16
Light Repair	003	Resetting of Pre-Twist Angle	-	OEM	+13	+76
	005	Airfoil Blend Repair	-	OEM		
	028	Molten Salt	-	OEM		
	039	Elimination of Corrosion from Blade Root Surfaces Stage 3	-	OEM		
Full Repair	003	Resetting of Pre-Twist Angle	-	OEM	+17	+132
	005	Airfoil Blend Repair	-	OEM		
	007	Weld Build Up Hard Face and Mate Face by CM64	-	OEM		
	017	Weld Build-Up of Seal Teeth Repair by CM64	-	OEM		
	028	Molten Salt	-	OEM		
	039	Elimination of Corrosion from Blade Root Surfaces Stage 3	-	OEM		
Extended Repair 1	002	Repair Seal Teeth by Zirc-Ytt Plasma Spray	-	OEM	+0	+38

ASSB Terms And Conditions Apply

Remarks : * Waive Scrap Fee and Free Return Shipment



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<u>ATA Chapter: 72-54-02</u>		<u>LPT Blade Stage 4</u>				
338-108-503-0, 338-108-504-0, 338-108-553-0, 338-108-554-0, 338-116-102-0, 338-116-103-0, 338-116-152-0, 338-116-153-0						
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM	7	16
Light Repair	003	Resetting of Pre-Twist Angle	-	OEM	+13	+76
	005	Airfoil Blend Repair	-	OEM		
	028	Molten Salt	-	OEM		
Full Repair	003	Resetting of Pre-Twist Angle	-	OEM	+17	+132
	005	Airfoil Blend Repair	-	OEM		
	008	Weld Build Up Hard Face and Mate Face by T800	-	OEM		
	009	Weld Build Up Hard Face and Mate Face by T800	-	OEM		
	017	Weld Build-Up of Seal Teeth Repair by CM64	-	OEM		
	028	Molten Salt	-	OEM		
Extended Repair 1	002	Repair Seal Teeth by Zirc-Ytt Plasma Spray	-	OEM	+0	+38

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