



Capability & Price List

Engine Type : V2500 A1

Airfoil Services Sdn Bhd
Co. Reg. No.: 199101018312 (228623 U)

No 12, Jalan Teknologi
Taman Sains Selangor 1
Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-41-32		HPC Vane Stage 3		
6A3813, 6A3815, 6A3883, 6A3884, 6A8062, 6A8063, 6A8067, 6A8068				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6034	Repair Surface Damage By Material Removal	-	OEM
	6076	Vibro Polish To Restore The Surface Finish	-	OEM
Extended Repair 1	6182	Repair A Worn/Damaged Inner And/or Outer Pivot Journal By Metal Spray		OEM
Extended Repair 2	SB 72-0422	V2500 HPC A1 Variable Vane Inner Shrouds - Introduction of Revised One Piece Bushes		OEM
ATA Chapter: 72-41-32		HPC Vane Stage 4		
6A3816, 6A3880, 6A8064, 6A8069				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6035	Repair Surface Damage By Material Removal	-	OEM
	6077	Vibro Polish To Restore The Surface Finish	-	OEM
Extended Repair 1	6183	Repair A Worn/Damaged Inner And/or Outer Pivot Journal By Metal Spray		OEM
Extended Repair 2	SB 72-0422	V2500 HPC A1 Variable Vane Inner Shrouds - Introduction of Revised One Piece Bushes		OEM
ATA Chapter: 72-41-32		HPC Vane Stage 5		
6A3697, 6A3698, 6A3881, 6A3882, 6A8065, 6A8066, 6A8070, 6A8071				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6036	Repair Surface Damage By Material Removal	-	OEM
	6078	Vibro Polish To Restore The Surface Finish	-	OEM
Extended Repair 1	6184	Repair A Worn/Damaged Inner And/or Outer Pivot Journal By Metal Spray		OEM
Extended Repair 2	SB 72-0422	V2500 HPC A1 Variable Vane Inner Shrouds - Introduction of Revised One Piece Bushes		OEM
ATA Chapter: 72-41-22		HPC Vane Stage 6		
6A3763, 6A3764, 6A3699, 6A3752				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6037	Blend Repair	-	OEM
	6044	Ceramic Bead Peen To Restore The Airfoil Surface Condition	-	OEM
	6079	Vibro Polish To Restore The Surface Finish	-	OEM
Extended Repair 1	6185	Repair A Worn/Damaged Inner And/or Outer Pivot Journal By Metal Spray		OEM
Extended Repair 2	6059	Weld Repair The Airfoil		OEM
ATA Chapter: 72-41-22		HPC Vane Stage 7		
6A3265C01, 6A3265C02, 6A3266				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6025	Repair The Airfoil By Material Removal	-	OEM
	6080	Vibro Polish To Restore The Surface Finish	-	OEM
	6210	Ceramic Bead Peen To Restore The Airfoil Surface Condition	-	OEM
Extended Repair 1	6060	Weld Repair The Airfoil		OEM
ATA Chapter: 72-41-22		HPC Vane Stage 8		
6A3267C01, 6A3267C02, 6A3407, 6A3408, 6A3409, 6A3410				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6026	Repair The Airfoil By Material Removal	-	OEM
	6081	Vibro Polish To Restore The Surface Finish	-	OEM
	6210	Ceramic Bead Peen To Restore The Airfoil Surface Condition	-	OEM
Extended Repair 1	6061	Weld Repair The Airfoil		OEM



Capability & Price List

Engine Type : V2500 A1

Airfoil Services Sdn Bhd
Co. Reg. No.: 199101018312 (228623 U)

No 12, Jalan Teknologi
Taman Sains Selangor 1
Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-41-22		HPC Vane Stage 9		
6A3271C01, 6A3271C02, 6A3411, 6A3412, 6A3475				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6027	Repair The Airfoil By Material Removal	-	OEM
	6082	Vibro Polish To Restore The Surface Finish	-	OEM
	6210	Ceramic Bead Peen To Restore The Airfoil Surface Condition	-	OEM
Extended Repair 1	6062	Weld Repair The Airfoil		OEM
ATA Chapter: 72-41-22		HPC Vane Stage 10		
6A3275C01, 6A3275C02, 6A3276				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6028	Repair The Airfoil By Material Removal	-	OEM
	6083	Vibro Polish To Restore The Surface Finish	-	OEM
	6210	Ceramic Bead Peen To Restore The Airfoil Surface Condition	-	OEM
Extended Repair 1	6063	Weld Repair The Airfoil		OEM
ATA Chapter: 72-41-22		HPC Vane Stage 11		
6A3277C01, 6A3277C02, 6A3413, 6A3414, 6A3415, 6A3416				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6029	Repair The Airfoil By Material Removal	-	OEM
	6084	Vibro Polish To Restore The Surface Finish	-	OEM
	6210	Ceramic Bead Peen To Restore The Airfoil Surface Condition	-	OEM
Extended Repair 1	6064	Weld Repair The Airfoil		OEM
ATA Chapter: 72-41-32		HPC Vane Stage IGV		
6A3690, 6A3692, 6A8058, 6A8060				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	6033	Blend Repair	-	OEM
	6075	Restore The Surface Finish	-	OEM
Extended Repair 1	6181	Repair A Worn/Damaged Inner And/or Outer Pivot Journal By Metal Spray		OEM
Extended Repair 2	SB 72-0422	V2500 HPC A1 Variable Vane Inner Shrouds - Introduction of Revised One Piece Bushes		OEM