



Capability & Price List

Airfoil Services Sdn Bhd
Co. Reg. No.: 199101018312 (228623 U)

No 12, Jalan Teknologi
Taman Sains Selangor 1
Kota Damansara PJU5
47810 Petaling Jaya
Selangor Darul Ehsan
Malaysia
Tel No: +6 03 61453600

Engine Type : CFM56-5B

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-31-01		HPC Blade Stage 1		
(2D) P191P08, P191P09, P191P10				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	002	Repair of Dovetail Wear Coating Cu-Ni-In	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	005	Repair of the Dovetail RTV Sealant	-	OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	010	Repair of Dovetail Wear Coating Al-Br	-	OEM
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)		OEM
	Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	
Extended Repair 2	011	Trailing Edge Fillet/Platform Blend Repair	-	OEM
(3D) P331P02, P331P04, P331P06, P331P07, P331P03				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge		OEM
	002	Repair of Dovetail Wear Coating Cu-Ni-In		OEM
	005	Repair of the Dovetail RTV Sealant		OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating		OEM
	010	Repair of Dovetail Wear Coating Al-Br		OEM
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)		OEM
Extended Repair 1	011	Trailing Edge Fillet/Platform Blend Repair	-	OEM
Extended Repair 2	013	Tip Weld Repair	-	OEM
Extended Repair 3	014	Blending & Reshaping of Airfoil LE Contour		OEM
(Tech Insertion) P391P01				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge		OEM
	005	Repair of the Dovetail RTV Sealant		OEM
	010	Repair of Dovetail Wear Coating Al-Br		OEM
	015	Tip Weld Repair		OEM
Extended Repair	011	Trailing Edge Fillet/Platform Blend Repair		OEM



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Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-31-02		HPC Blade Stage 2		
(2D) P122P07, P142P02, P142P03, P142P04, P142P05				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	002	Repair of Dovetail Wear Coating Cu-Ni-In	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	005	Repair of the Dovetail RTV Sealant	-	OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	010	Repair of Dovetail Wear Coating Al-Br	-	OEM
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)		OEM
	Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	
Extended Repair 2	011	Trailing Edge Fillet/Platform Blend Repair	-	OEM
(3D) P332P01, P332P02, P332P03, P332P04, P332P06, P332P07				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge		OEM
	002	Repair of Dovetail Wear Coating Cu-Ni-In		OEM
	005	Repair of the Dovetail RTV Sealant		OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating		OEM
	010	Repair of Dovetail Wear Coating Al-Br		OEM
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)		OEM
Extended Repair 1	011	Trailing Edge Fillet/Platform Blend Repair	-	OEM
Extended Repair 2	013	Tip Weld Repair	-	OEM
Extended Repair 3	015	Blending & Reshaping of Airfoil LE Contour		OEM
(Tech Insertion) P392P01				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge		OEM
	005	Repair of the Dovetail RTV Sealant		OEM
	010	Repair of Dovetail Wear Coating Al-Br		OEM
	016	Tip Weld Repair		OEM
Extended Repair	011	Trailing Edge Fillet/Platform Blend Repair		OEM



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Workscope	Repair No	Description	Additional Info	Repair Type
<u>ATA Chapter: 72-31-02</u>		<u>HPC Blade Stage 3</u>		
<u>(2D) P103P03, P103P04, P103P13, P103P15</u>				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	002	Repair of Dovetail Wear Coating Cu-Ni-In	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	005	Repair of the Dovetail RTV Sealant	-	OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	010	Repair of Dovetail Wear Coating Al-Br	-	OEM
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)		OEM
	Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-
Extended Repair 2	011	Trailing Edge Fillet/Platform Blend Repair		OEM
Extended Repair 3	012	Chord Restoration and Tip Weld Repair		OEM
<u>(3D) P333P02, P333P03, P333P04, P333P06, P333P05</u>				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge		OEM
	002	Repair of Dovetail Wear Coating Cu-Ni-In		OEM
	005	Repair of the Dovetail RTV Sealant		OEM
	009	Application of HVOF Tungsten Carbide Airfoil Erosion Coating		OEM
	010	Repair of Dovetail Wear Coating Al-Br		OEM
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)		OEM
	Extended Repair 1	011	Trailing Edge Fillet/Platform Blend Repair	-
Extended Repair 2	013	Tip Weld Repair	-	OEM
Extended Repair 3	015	Blending & Reshaping of Airfoil LE Contour		OEM
<u>(Tech Insertion) P393P01</u>				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge		OEM
	005	Repair of the Dovetail RTV Sealant		OEM
	010	Repair of Dovetail Wear Coating Al-Br		OEM
	016	Tip Weld Repair		OEM
Extended Repair	011	Trailing Edge Fillet/Platform Blend Repair		OEM



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Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-31-03		HPC Blade Stage 4		
(2D) P104P01, P104P02, P104P03, P104P04, P104P06, P104P07, P104P08, P104P09, P104P44, P104P43, P104P45, P104P46, P104P42				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	010	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	012	Chord Restoration and Tip Weld Repair	-	OEM
(3D) P334P01, P334P02, P334P03, P334P05, P334P06, P334P07, P334P08, P334P09, P334P11, P334P13, P334P14, P334P15, P334P16, P334P04, P334P10, P334P12				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	010	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	013	Tip Weld Repair	-	OEM
Extended Repair 2	015	Blending & Reshaping of Airfoil LE Contour	-	OEM
(Tech Insertion) P394P01, P394P02, P394P03, P394P04				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	016	Tip Weld Repair	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 5		
(2D) P105P01, P105P02, P105P03, P105P04, P105P06, P105P07, P105P08, P105P09, P105P10, P105P11, P105P12, P105P13, P105P42, P105P43, P105P46, P105P47, P105P44, P105P45				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	010	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	012	Chord Restoration and Tip Weld Repair	-	OEM
(3D) P335P04, P335P01, P335P02, P335P03, P335P05, P335P06, P335P07, P335P08, P335P10, P335P11, P335P12, P335P13, P335P14, P335P15, P335P16, P335P09				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	010	Application of HVOF Tungsten Carbide Airfoil Erosion Coating	-	OEM
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	013	Tip Weld Repair	-	OEM
Extended Repair 2	015	Blending & Reshaping of Airfoil LE Contour	-	OEM
(Tech Insertion) P395P01, P395P02, P395P03, P395P04				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	016	Tip Weld Repair	-	OEM



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Engine Type : CFM56-5B

Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-32-03		HPC Blade Stage 6		
(2D) P106P01, P106P02, P106P03, P106P04, P106P06, P106P07, P106P08, P106P09, P106P39, P106P40, P106P41, P106P42, P106P43, P106P38				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	012	Chord Restoration and Tip Weld Repair	-	OEM
(3D) P336P08, P336P01, P336P02, P336P03, P336P04, P336P05, P336P06, P336P07, P336P09, P336P10, P336P11, P336P12, P336P13, P336P14, P336P15, P336P16				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	013	Tip Weld Repair	-	OEM
Extended Repair 2	015	Blending & Reshaping of Airfoil LE Contour	-	OEM
(Tech Insertion) P396P01, P396P02, P396P03, P396P04				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	016	Tip Weld Repair	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 7		
(2D) P107P01, P107P02, P107P03, P107P04, P107P06, P107P07, P107P08, P107P09, P107P38, P107P39, P107P40, P107P41, P107P42, P107P43				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	012	Chord Restoration and Tip Weld Repair	-	OEM
(3D) P337P01, P337P02, P337P03, P337P04, P337P05, P337P06, P337P07, P337P08, P337P09, P337P10, P337P12, P337P13, P337P14, P337P15, P337P16, P337P11				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	013	Tip Weld Repair	-	OEM
Extended Repair 2	015	Blending & Reshaping of Airfoil LE Contour	-	OEM
(Tech Insertion) P397P01, P397P02, P397P03, P397P04				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	016	Tip Weld Repair	-	OEM



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Workscope	Repair No	Description	Additional Info	Repair Type
ATA Chapter: 72-31-03		HPC Blade Stage 8		
(2D) P108P01, P108P02, P108P03, P108P04, P108P06, P108P07, P108P08, P108P09, P108P38, P108P39, P108P42, P108P40, P108P41				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	012	Chord Restoration and Tip Weld Repair	-	OEM
(3D) P338P01, P338P02, P338P03, P338P04, P338P05, P338P06, P338P07, P338P08, P338P10, P338P11, P338P12, P338P13, P338P14, P338P15, P338P16, P338P09				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	013	Tip Weld Repair	-	OEM
Extended Repair 2	015	Blending & Reshaping of Airfoil LE Contour	-	OEM
(Tech Insertion) P398P01, P398P02, P398P03, P398P04				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	016	Tip Weld Repair	-	OEM
ATA Chapter: 72-31-03		HPC Blade Stage 9		
(2D) P109P01, P109P02, P109P03, P109P04, P109P06, P109P07, P109P08, P109P09, P109P39, P109P40, P109P41, P109P42, P109P46, P109P47, P109P48, P109P49, P109P50, P109P51, P109P52, P109P53, P109P54, P109P55, P109P56, P109P57, P109P38				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	004	Repair of the Short Airfoil Tip Length	-	OEM
	011	Application of HVOF Chromium Carbide-Nickel Chromium Airfoil Erosion Coating	-	OEM
	SB 72-0783	Rework of HPC Stage 1 through Stage 9 Blades (HVOF)	-	OEM
Extended Repair 1	007	Blend & Contour of Airfoil Leading Edge	-	OEM
Extended Repair 2	012	Chord Restoration and Tip Weld Repair	-	OEM
(Tech Insertion) P399P01, P399P02, P399P03, P399P04				
Cleaning & Inspection	C&I	Cleaning & Inspection	-	OEM
Full Repair	001	Blending of Blade Tip, Leading Edge & Trailing Edge	-	OEM
	016	Tip Weld Repair	-	OEM